Belt bucket elevators are suitable for vertically conveying powdery, granular and small lumps with less abrasiveness, such as grain, coal, cement, crushed ore, etc., with a lifting height of up to 40m.

16 years





Structural features

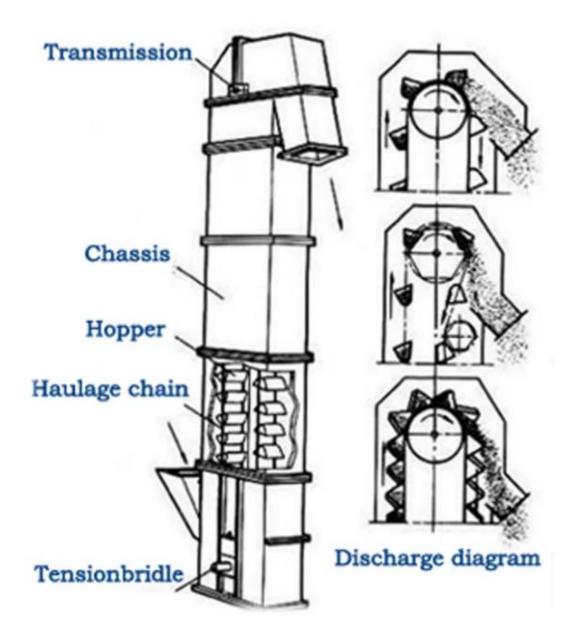
Belt bucket elevator's characteristics are: simple structure, stable operation, digging type loading, centrifugal unloading, material temperature not exceeding 60 °C, high conveying efficiency, and many types of hoppers.

## **Technical Parameters**

| model                            | TDl60   |      |       |     | TD250 |          |        |       | TD315 |         |         |     | TD400  |      |      |     |  |
|----------------------------------|---------|------|-------|-----|-------|----------|--------|-------|-------|---------|---------|-----|--------|------|------|-----|--|
| Hopper form                      | Q       | Н    | Zd    | Sd  | Q     | Н        | Zd     | Sd    | Q     | Η       | Zd      | Sd  | Q      | Η    | Zd   | Sd  |  |
| delivery volume<br>(m3∏h)        | 5.4     | 9.6  | 9.6   | 16  | 12    | 22       | 23     | 35    | 17    | 30      | 25      | 40  | 24     | 46   | 41   | 66  |  |
| Bucket width(mm)                 | 160     |      |       |     | 250   |          |        |       | 315   |         |         |     | 400    |      |      |     |  |
| Bucket capacity(L)               | O[]5    | O[]9 | 1.2   | 1-9 | 1.3   | 2.2      | 3[]0   | 4.6   | 2     | 3.6     | 3.8     | 5.8 | 3.1    | 5.6  | 5.9  | 9.4 |  |
| Bucket distance(mm)              | 280     |      | 350 3 |     | 360   |          | 450    | 40    |       | 0 500   |         |     | 480    |      | 560  | 560 |  |
| bandwidth(mm)                    | 200     |      |       |     | 300   |          |        |       | 400   |         |         |     | 500    |      |      |     |  |
| bucket speed(m[]s)               | 1.4     |      |       |     | 1.6   |          |        |       | 1.6   |         |         |     | 1.8    |      |      |     |  |
| Largest piece of<br>material(mm) | 25      |      |       |     | 35    |          |        |       | 45    |         |         |     | 55     |      |      |     |  |
| model                            | TD500   |      |       |     | TD630 |          |        | D160  |       | D250    |         | D35 | 0      | D450 | D450 |     |  |
| Hopper form                      | Q       | Н    | Zd    | Sd  | Η     | Zd       | Sd     | Q     | S     | Q       | S       | Q   | S      | Q    | S    |     |  |
| delivery volume<br>(m3∏h)        | 38      | 70   | 58    | 92  | 85    | 89       | 142    | 4.7   | 8     | 18      | 22      | 25  | 42     | 50   | 72   | 2   |  |
| Bucket width(mm)                 | 500     |      |       |     | 630   |          | 160 25 |       | 250   | 250 350 |         | 450 |        |      |      |     |  |
| Bucket capacity(L)               | 4.8     | 9    | 9.3   | 15  | 14    | 14.623.5 | 23.5   | 0.65  | 5 1.1 | 2.6     | 3.2     | 7   | 9.8    | 14.5 | 18   | 3   |  |
| Bucket distance(mm)              | 500 630 |      |       | 710 |       | 300      |        | 400 5 |       | 500     |         | 640 |        |      |      |     |  |
| bandwidth(mm)                    | 600     |      |       |     | 700   |          |        | 200   |       | 300     |         | 400 |        | 500  |      |     |  |
| bucket speed(m[]s)               | 1.8     |      |       |     | 2     |          |        | 1     | 1     |         | 1.25 1. |     | 5 1.25 |      |      |     |  |
| Largest piece of<br>material(mm) | 60      |      |       |     | 70    |          |        | 25    | 35    |         | 45      | 55  |        |      |      |     |  |

Working principle of the belt bucket elevator

The hopper scoops up the material from the storage below, lifts to the top with the conveyor belt or chain, bypasses the top wheel and turns down, and the bucket elevator dumps the material into the receiving trough. The transmission belt of the bucket elevator with transmission is generally a rubber belt, which is installed on the lower or upper driving roller and the upper and lower redirecting roller.



## **Product Parts**



Applicable raw materials

Belt Bucket Elevator is mainly used in grain processing production line (such as rice mill production line, millet production line, wheat flour production line, etc) for the vertical

continuous conveying of powdery materials or granular materials, such as grains (paddy rice, rice, wheat, corn, soybeans, sesame, sorghum, etc).



Product advantages of the belt bucket elevator:

- 1.Easy maintenance, long service life.
- 2. The chassis plate thickening, good rigidity.
- 3.The conveying material temperature up to 250 °C. Section
- 4.In the case with a single channel and dual channel two forms.
- 5. Hoisting height stable and reliable operation, low noise, easy maintenance.

6.Improve models improve throughput is 30% greater than normal models.

7. Hoist chain using low alloy steel forging, and after carburizing and quenching processes, and have high tensile strength and wear resistance.

## Application range

Bucket elevators have a wide range of applications. In addition to being suitable for conveying various powdery materials with a bulk density P<2t/m and a particle size p<0.5mm in the feed industry, they are also used in coal, cement, stone, lime, clay, ore, etc. , food, construction and other industries have a large number of applications

## Our service

- A. 24-hour selection guidance to maintain equipment;
- B. Provide production line equipment planning;
- C. Technical personnel can be arranged to go to the site to measure and plan;
- D. Assistance in choosing the right model